



DUTHANE SB

SOLVENT BASED

DUTHANE SB is the industry standard in waterproofing. For over 30 years, it has provided a simple solution for waterproofing and protection. It is a one component, low viscosity, polyurethane fluid that cures with the humidity in the atmosphere to produce a highly elastic membrane with strong adhesion to many types of surfaces.

It is based on pure elastomeric hydrophobic polyurethane resin plus special inorganic fillers, which result in excellent mechanical, chemical, thermal, UV and natural element resistance properties.

Apply with brush, roller or airless spraying in two coats. Minimum total consumption: 1.5 – 1.8kg/m².



RECOMMENDED FOR

Waterproofing and protection of:

- Gypsum and cement boards
- Tiles (under)
- Bathrooms
- Roofs
- Light roofing made of metal or fibrous cement
- Asphalt membranes.
- As the main waterproofing membrane in car park waterproofing system

FEATURES & BENEFITS:

- No thinning is required but SOLVENT-01 may be used.
- Excellent weather and UV resistance. The white colour reflects much of the solar energy and so reduces the internal temperature of buildings considerably.
- Excellent thermal resistance, the product never turns soft. Max service temperature 90°C, max shock temperature 200°C.
- Resistance in the cold: The film remains elastic even down to -40°C.
- Excellent mechanical properties.
- Good chemical resistance.
- Non-toxic after full cure.

APPLICATION PREREQUISITES:

Can be successfully applied on:

Concrete/steel reinforced concrete or otherwise, fibrous cement, mosaic, cement roof tiles, old (but well adhered) acrylic and asphalt coats, wood, corroded metal, and galvanized steel. For information about other substrates, please contact our technical department.

Concrete substrate conditions (standard):

Hardness: $R_c = 15\text{Mpa}$ Humidity: $W < 10\%$ Temperature: $5-35\text{ C}^\circ$ Relative humidity: $< 85\%$

Primer selection for special conditions and substrates: Please refer to the Duthane SB PRIMER

APPLICATION PROCEDURES:

Clean the surface using a high pressure washer, if possible. Remove oil, grease and wax contaminants. Cement laitance, loose particles, mould release agents, cured membranes must be removed. Fill surface irregularities with appropriate products.

Priming:

Apply the required primer following the guidelines above.

Application:

Apply the material with roller or brush in at least two coats. Leave 6-24 hours between coats. If more time passes (for example more than 4 days) or if you are unsure of the interlayer adhesion, please contact our technical department.

CONSUMPTION:

First coat: 0.75-0.9 kg/m²

Second coat: 0.75-0.9 kg/m²

Minimum total consumption: 1.5-1.8 kg/m²

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TECHNICAL SPECIFICATIONS:

The product in liquid form (before application):

PROPERTY	UNITS	METHOD	SPECIFICATION
Viscosity (BROOKFIELD)	cP	ASTM D2196-86, @ 25 °C	3000-6000
Specific weight	gr/cm ³	ASTM D1475 / DIN 53217 / ISO 2811, @ 20 °C	1.35-1.45
Flash point	°C	ASTM D93, closed cup	42
Tack free time, @ 77 °F (25 °C) & 55% RH	hours	-	4
Recoat Time	hours	-	6-24

The cured membrane

PROPERTY	UNITS	METHOD	SPECIFICATION
Service temperature	°C	-	-40 to 90
Max. temperature short time (shock)	°C	-	200
Hardness	Shore A	ASTM D2240 / DIN 53505 / ISO R868	> 60
Crack Bridging	mm	ASTM C 836 (Crack Bridging)	>1
Tensile strength at break @ 23°C	Kg/cm ² (N/mm ²)	ASTM D412 / EN-ISO-527-3	> 80 (>8)
Percent elongation @ 23°C	%	ASTM D412 / EN-ISO-527-3	> 500
Water Vapor Transmission	gr/m ² . hr	ASTM E96 (Water Method)	0.8
Adhesion to concrete	Kg/cm ² (N/mm ²)	ASTM D4541	> 20 (> 2)
Shelf Life	-	Can be kept for minimum 12 months in the original unopened pails in dry places and at temperature of 5-25°C. Once a pail has been opened, use as soon as possible.	
Packaging	Kg	-	25/Pail

CTRT By Duproof:



ISO 9001:2015 9940

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