



DUTILE WR

HEAVY DUTY HIGH STRENGTH WATER RESISTANT TILE ADHESIVE

DUTILE WR is polymer modified cement based water resistant heavy duty tile adhesive for the thin or thick bed fixing of Porcelain, marble and granite tiles on interior floors. DUTILE WR is improved cementitious (C2), slip resistance (T) and extended open time (E) tile adhesive.

USES

- Adhesion of the following
- Tile Types: Ceramic Tiles & Porcelain tile
- Floor tiles
- Terrazzo
- Quarry
- Marbles
- Sand stones
- Granite

APPLICATION AREAS

Type of tiles: Porcelain, Marble, Granite Size of tiles: 60cm x 60cm and below Floor elevation: Basement to 3rd floor Indoor, outdoor or both: indoor only Floor, wall or both: Floor only

ADVANTAGES

- Thin or thick bed fixing
- Tile on tile applications on existing flooring
- Excellent adhesion to even on non-porous substrates
- Suitable for bonding on facades
- Excellent resistance to water and humidity
- Water resistant – permanent immersion does not affect adhesion Excellent bonding even in damp conditions
- lump and slip resistance
- Easy and economical to use
- Excellent workability
- Low VOC emission
- Extended open time
- Used for internal purposes

APPLICATION

Coverage

Solid bed fixing: 3mm-6mm depth 5.5-11kg/m²
Notch trowel: smooth surface 2kg/m²

Instructions for use

Mix **DUTILE WR** in a ratio of 6 to 7 liters of water per 25kgs bag and 4.5 to 5.5 for 20kgs Bag. Mix to a uniform lump-free consistency. Leave for approximately 5 minutes to allow the resins to completely dissolve. Moisten the support if necessary, but never the tiles. Mixing should be by a force action mixer. Hand mixing is recommended for small quantities only.

Point to be noted:

The open curing time of tile adhesive at 30°C is approximately 30 minutes. Therefore care should be taken in preparing the mortar. Prepare only the surface, which can be tiled within this time. **DUTILE WR** should not be used on painted or metal surface.

Method of Application

Apply **DUTILE WR** to a uniform thickness of 3mm to 6mm on the support to cover the slots on the back of the tiles, of an area of not more than 1m² at a time.

For horizontal applications a solid bed fixing is recommended as well as for heavy-duty vertical applications.

For other vertical applications, use a toothed spatula to comb horizontally to remove excess. The trowel should have 6mm notches at 25mm intervals center to center.

Apply the tiles, press it, and smooth out carefully so that the mortar is spread evenly. If the bonding is perfect, the tile will not slide. The joints can be filled with DUGROUT (available in gray, white or matching colors on request).



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CONSUMPTION

Approximately 2kg/m² depending on the support. Clean the tools with water after use. Store in dry conditions and protect against wind and rain

PACKING AND STORAGE

- Shelf life: DUTILE WR can be kept for 12 months in unopened packs.
- Packaging: 15, 20 & 25 KG Bags

SAFETY

DUTILE WR is formulated without any hazardous substances. However, as with all construction chemical products, it is important to exercise caution. When handling DUTILE WR, it is recommended to wear protective clothing such as gloves and goggles. For maximum safety, wearing a long sleeve overall, safety shoes, and a face mask is also advised. After each use, reseal the containers and store the product according to the safety instructions on the label. In case of contact with the skin or eyes, immediately rinse with fresh water. If any of the product is accidentally swallowed, do not induce vomiting, but seek immediate medical assistance. For more detailed information, please consult the Material Safety Data Sheet (MSDS) provided.

TECHNICAL SPECIFICATIONS

Classification	C2TE
Aspect	Powder
Color	Grey, White
Density	1.65gm / c.c. app
Flash point	Not applicable
Std. conforms to	EN 12004, ISO 13007, ANSI A 118.1
Tensile strength	Part 7: 1985: 2.5N/mm ² :(BS 6319)
Flexural strength	4.0N/mm ² :(BS 6319: Part 3: 1990)
Initial Adhesion strength(28 days)	ASTM D4541:2001: 2.8 N/mm ²
Adhesion after heating	1.7N/mm ²
Adhesion after water immersion	1.6N/mm ²
Adhesion after freeze Thaw cycles	1.5N/mm ²
Pot life (hrs)	>6
Adjustment time (min)	App. 45
Open time (min)	>20
Grouting time on wall(hrs)	8
Grouting time on floor(hrs)	24
Application temperature	5C - 40C
VOC Content in g/L	<1

CTRT By Duproof:



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